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24 Hour Emergency Service  
Nights and Weekends



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## **Gulf Coast Modification**

Gulf Coast Modification, LP provides the best quality, the best workmanship and the best service for all of your modification needs. We have been audited and approved by a variety of manufacturers, distributors, and end-users. We are capable of modifying a wide range of gate, globe, check, ball and butterfly valves. Below is a brief list of modifications that Gulf Coast Modification can provide:

- Trim Changes – 304SS, 316SS, Monel, Alloy 20, Hast C, Stellite, Bronze, and others
- End Connection Changes – Buttweld End Schedule Changes, RTJ, Weld on Flanges
- Gear Installation – Bevel and Worm
- Drain Connections and Bypass Installation
- Packing and Gasket Changes
- Pressure Testing
- Extended Bonnets/Cryogenic Columns
- Bolting Changes
- Cleaning for Oxygen and Chlorine Service
- NDE Inspection – RT, PT, MT & VT
- Soft Inserts in Discs or Seats
- In-House PMI Capabilities
- Ball Valve Extensions for Buried Service

### **Current Manufacturer Approvals:**

AIL – Kitz – Powell – Walworth – Bonney Forge – SWI – Velan – PK - Nordstrom  
Beric – Cooper – Crane – Aloyco – Vogt – RP&C – KF – Neway – Smith

### **Sales Contacts:**

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