



**Gulf Coast Modification, L.P.  
22806 Northwest Lake Drive  
Houston, Texas 77095  
Tel: (713) 896-3000  
Fax: (713) 896-0683**

**Position: Welder**

**Reports to: Shop 3 & 5 Supervisor**

### **Duties and Responsibilities**

- Read and interpret work orders, modification procedures, and weld procedures.
- Perform fit-ups, structural welds, pressure containing welds, and overlay welds as required by the work order.
- Weld procedures including GMAW, FCAW, GTAW, SAW, SMAW, using a variety of materials.
- Overtime and weekend work required.

### **Knowledge, Skills and Abilities**

- Welder qualification test required as part of application process.
- Familiar with ASME code requirements a plus.
- Able to produce “x-ray quality” welds.
- Able to read and interpret Prints, WPS, Specifications, Work Instructions.
- Fabrication & Mechanical skills a plus.
- Ability to stand, crouch, bend for 8 hour shifts.
- Must be able lift up to 40 Lbs. on occasion.
- Basic computer skills.
- Experience operating a forklift.
- Problem solving skills.
- Ability to work as a team.
- Strong attention to detail.
- Excellent written and verbal communication.

### **Education and Qualifications**

- High school or GED required (or equivalent).
- Minimum 3+ years of welding/fabrication experience.
- Must be able to read, write and speak English.
- Must have reliable transportation will be traveling from Main shop to our La Porte location.